

Ho Chi Minh Factory 射出成形設備一覽表

No.	MCP*1 型締圧	Model 機種	Manufacturer メーカー	Screw dia. スクリュー径 (mm)	Volume*2 射出体積 (cm/Shot)	Injection pressure 射出圧力 (MPa)	Min. mold height 最小型厚 (mm)	Daylight*3 デライト (mm)	Tiebar dist.*4 タイバー幅 (mm)	Traverse Robot 取出機	Purchasing date 導入月
1	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Oct-2017
2	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Oct-2017
3	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Sep-2018
4	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Sep-2018
5	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Jan-2021
6	30t	GA30	SODICK	18	14	262	150	550	310×310	SC-70	Sep-2018
7	30t	GA30	SODICK	18	14	262	150	550	310×310	Hop Five 450 GII B	Sep-2018
8	40t	PNX40III-5A	NISSEI	22	35	276	169	471	310×310	SC-70	Jul-2015
9	40t	PNX40III-5A	NISSEI	22	35	276	169	471	310×310	HOP FIVE 550	Oct-2017
10	40t	PNX40III-5A	NISSEI	22	35	276	169	471	310×310	SC-70	Nov-2017
11	40t	PNX40III-5A	NISSEI	22	35	276	169	471	310×310	SC-70	May-2018
12	60t	GA60	SODICK	25	52	240	200	650	360 × 360	SC-70	Jan-2013
13	60t	GA60	SODICK	25	49	240	200	650	360 × 360	SC-70	Jun-2013
14	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Oct-2015
15	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Aug-2016
16	60t	GL60A	SODICK	25	49	240	200	650	360 × 360	SC-70	Mar-2017
17	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Jun-2017
18	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Jan-2018
19	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Jan-2018
20	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	May-2018
21	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	May-2018
22	60t	GL60A	SODICK	28	83	240	200	650	360 × 360	SC-70	Jul-2019
23	60t	PNX60III-5A	NISSEI	26	49	240	169	601	325 × 325	SC-70	Apr-2017
24	80t	NEX80T-9E	NISSEI	32	90	186	200	685	420 × 420	SC-70	Nov-2011
25	100t	GA100	SODICK	32	104	220	250	800	460 × 420	SC-70	Jun-2014
26	100t	GL100A	SODICK	32	104	220	250	800	460 × 420	SD-G	Aug-2022
27	110t	FNX110III-12A	NISSEI	32	101	226	199	721	460 × 460	SC-70	Aug-2015
28	110t	FNX110III-12A	NISSEI	32	101	226	199	721	460 × 460	SC-70	May-2018
29	110t	FNX110III-12A	NISSEI	32	101	226	199	721	460 × 460	SC-70	Sep-2018
30	110t	FNX110III-18A	NISSEI	36	147	222	199	721	460 × 460	SC-70	Aug-2016

31	220t	FNX220IIIIT-50A	NISSEI	56	505	158	289	1051	610×610	SC-150	Oct-2015
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*1)Mold clamping pressure / *2)Cylinder head volume / *3) Maximum mold opening height / *4)Distance between Tiebars

監修：PALETTE CO.,LTD／ベトナム サポートデスク

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