

Long An Factory 射出成形設備一覽表

No.	MCP*1 型締圧	Model 機種	Manufacturer メーカー	Screw dia. スクリュー径 (mm)	Volume*2 射出体積 (cm/Shot)	Injection pressure 射出圧力 (MPa)	Min. mold height 最小型厚 (mm)	Daylight*3 デーライト (mm)	Tiebar dist.*4 タイバー幅 (mm)	Traverse Robot 取出機	Purchasing date 導入月
1	5t	TR05EH	SODICK	16	8	196	110	250	170 × 155	-	Nov-2002
2	5t	EP5-1EF	NISSEI	16	8	196	110	250	170 × 155	-	Jul-2003
3	7t	NP7-1F	NISSEI	16	10	227	110	280	170 × 155	-	Jul-2004
4	15t	NS15-2A	NISSEI	16	10	255	130/260	420	260 × 260	SP-300 FN	May-1995
5	15t	a-15B A07B-0183	FANUC	16	11	250	260/130	420	260 × 235	mini HOP 300	May-1996
6	15t	a-15iA A07B-1204-B	FANUC	16	11	250	260/130	420	260 × 235	-	Feb-1998
7	15t	NEX15-1EC	NISSEI	16	10	255	130/260	420	260 × 260	HOP FIVE 450XC-GIIB	Apr-2006
8	15t	NEX15-1EC	NISSEI	16	10	255	130/260	420	260 × 260	HOP FIVE 450	Aug-2006
9	20t	PS20E2A	NISSEI	19	18	206	180	400	255 × 255	-	Jun-1995
10	20t	PS20E2A	NISSEI	19	18	206	180	400	255 × 255	HOP FIVE 450	Sep-1999
11	30t	NEX300	NISSEI	19	18	196	150/305	535	290 × 290	HOP FIVE 450	Dec-2003
12	40t	PS40E5ASE	NISSEI	22	35	256	200	500	310×310	HOP FIVE 550	Sep-1990
13	40t	PS40E5A	NISSEI	22	35	256	200	500	310×310	HOP FIVE 450	May-1997
14	40t	PS40E5A	NISSEI	22	35	256	200	500	310×310	HOP FIVE GIIB	May-1997
15	40t	PN40S5A1	NISSEI	26	49	209	160	530	310×310	-	Oct-1999
16	40t	ES400	NISSEI	26	49	196	170/300	540	310×310	HOP FIVE 450	Feb-2003
17	60t	PS60E9A	NISSEI	32	90	187	170	600	325 × 325	HOP FIVE 450	Jul-2000
18	60t	PS60E9A5E	NISSEI	32	90	187	170	600	325 × 325	HOP FIVE 550	Dec-2008
19	60t	GL60A	SODICK	28	83	240	200/390	650	360 × 320	SC-70	Sep-2018
20	100t	a-100C A07B-0120-B	FANUC	26	50	260	220/520	420	460 × 410	HOP M 450	Jan-2000
21	100t	a100jA A07B-1Q20-B	FANUC	26	50	260	220/520	800	460 × 410	-	Mar-2001
22	100t	GL100A	SODICK	32	108	220	250/550	800	460 × 420	SC-70	Aug-2018
23	210t	FS210S50ASE	NISSEI	56	475	158	264	815	570 × 570	-	Dec-1988
24	220t	FNX220III T-50A	NISSEI	56	505	158	290	1050	610×610	SC-150	Oct-2015
25	220t	FNX220III T-50A	NISSEI	56	505	158	290	1050	610×610	SC-150	Oct-2015
26	220t	FNX220III T-50A	NISSEI	50	402	198	290	1050	610×610	SC-150	Oct-2015
27	220t	FNX220III T-50A	NISSEI	56	505	158	290	1050	610×610	SC-150	Oct-2015
28	Ver.10t	ST10S2V	NISSEI	19	18	186	130	300	-	-	May-2002
29	Ver.20t	ST20-5V	NISSEI	22	30	256	150	350	-	-	Aug-2002
30	Ver.20t	ST20-5V	NISSEI	22	30	256	150	350	-	-	Aug-2002
31	Ver.25t	KTW-25T-S	TW SEIKI	22	45	216	110/160	260	-	-	Jun-2022
32	Ver.25t	KTW-25T-S	TW SEIKI	22	45	216	110/160	260	-	-	Jun-2022

33	Ver.50t	TNS50R9V	NISSEI	28	69	244	170	420	-	V-HOP 550X	Jun-2008
34	Ver.75t	TXN75RII9V	NISSEI	32	90	187	200	450	-	V-HOP 650X	Dec-2016

*1)Mold clamping pressure / *2)Cylinder head volume / *3) Maximum mold opening height / *4)Distance between Tiebars

監修：PALETTE CO.,LTD／ベトナム サポートデスク

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